

Harwin industrial ToT solutions

Eliminate downtime by connecting with confidence

Harwin's industrial connectors and board solution products offer the quality assurance and rugged durability required for high performance in demanding environments. Failure in Industrial IoT applications can result in downtime and loss of resources. Harwin can help eliminate these risks with their selection of robust yet cost effective connectors that are capable of withstanding industrial levels of shock and vibration.

Harwin Datamate J-Tek 2mm pitch connector range



The Datamate J-Tek 2mm pitch connector range offers a secure and robust connection for demanding applications. The range has a proven track record for performance under extreme conditions; vibration, shock and high operating temperatures. The J-Tek design provides a low-profile and space saving solution. A variety of stainless-steel jackscrew hardware options are available to provide maximum strain relief in rugged industrial environments.

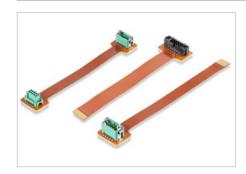
FEATURES

- 3A per contact (electrically loaded), beryllium copper and gold plated
- 4-finger contact design to maintain electrical continuity
- Withstands 100G shock for 6ms and 10G vibration for 6hrs
- Operating temperature range: -55°C to +125°C
- 500 mating cycles durability
- Fully shrouded and polarised to prevent mis-mating
- Plastic and metal backshells available for cable protection and RFI shielding

APPLICATIONS

- Industrial IoT
- Portable equipment
- Robotics systems
- Mobile machinery
- · Drives and controls
- Test equipment
- Control panels and sub systems
- · Factory equipment

Harwin Hi-Rel flex circuit assemblies



Discover the added versatility of Flexible Printed Circuits (FPC) from Harwin. These low-profile designs combine the go-anywhere routing of cables with the reduced vertical space required by SMT connectors. When you replace standard cable connectors with these flex-mounted SMT connections, you'll be able to stack your PCBs closer. The FPC design also allows for a right-angled connection. Choose between Datamate J-Tek for 2mm pitch connectors and 1mm pitch FPC or Gecko 1.25mm pitch connectors and 0.5mm pitch FPC.

FEATURES

- 10 position double row configurations with single and double end options
- Available in lengths of 100mm for Datamate
 J-tek and 75mm for Gecko
- Tighter bend radius under static and dynamic conditions
- 4-finger contact design to maintain electrical continuity
- Withstands extremes of shock and vibration
- Operates at temperatures of -65°C to
- Compatible with standard FPC/FFC connectors
- Fully shrouded and polarised to prevent mis-mating

APPLICATIONS

- Industrial IoT
- · Portable equipment
- Robotics systems
- Mobile machinery
- Drives and controls
- · Test equipment
- Control panels and sub-systems
- · Factory equipment

Harwin surface mount spring contacts



Harwin's spring contacts offer a surface mount flexible connection option. Designed to provide electrical or grounding connections in IoT applications. A wide array of styles, configurations and working heights are available for flexibility in design requirements and space constraints.

FEATURES

- Working heights from 0.90mm to 6.95mm
- Provided on tape and reel for automated placement
- Up to 10,000 mating cycles (dependent on style)
- Development kit available to assist in prototyping
- · Available options:
 - > C-Shape for simple and effective contact with metal shields or frames
 - Antenna contacts for smallest mating surface
 - > Positive stop prevents over-stressing
 - > Box style design prevents twist and snagging
 - Multidirectional for vertical or horizontal use
 - > Extended beam design suitable for wiping and sliding actions

APPLICATIONS

- Industrial IoT
- · Antenna connections
- · Internal PCB grounding
- Motion control units
- Environmental monitoring
- · Process control equipment

Harwin Gecko-SL series 1.25mm connectors



Harwin's Gecko Screw-Lok connectors provide a low profile, dual row interconnect solution, ideally suited for stacking and cable mating in areas where PCB real estate is at a premium. Equipped with mate-before-lock jackscrews for faster and easier assembly. With space and weight a consideration for many Industrial IoT applications, Gecko-SL connectors are designed to offer high performance in a miniature package. The 4-finger beryllium copper and gold-plated contact ensures integrity of connection while achieving 2A electrically loaded. Capable of withstanding extremes of shock vibration and temperatures.

FEATURES

- 2A per contact (electrically loaded)
- 4-finger patented contact design maintains electrical continuity
- Withstands 100G shock for 6ms and 20G vibration for 6hrs
- Improved operating temperature range: -65°C to +150°C
- 1,000 mating cycles durability
- 3 keyway polarisation points on each component prevent mis-mating
- Lightweight metal hoods available for cable protection and RFI shielding
- Up to 45% smaller and up to 75% lighter than industry standard equivalents

APPLICATIONS

- Industrial IoT
- Portable equipment
- · Robotics systems
- Mobile machinery
- · Drives and controls
- Test equipment
- · Control panels and sub systems
- Factory equipment

Harwin M225 series high performance industrial connector range



The M225 series of connectors is aimed at the industrial market, and is a 2mm pitch, high performance industrial connector range from Harwin. Designed to resist industrial levels of vibration and shock, in a practical package suitable for automated assembly at high volume.

This cable-to-board, double row design mates a throughboard PCB male connector to a choice of crimp contacts, accommodating 22 to 28AWG wires on the female connector. The female crimp contacts are available in both loose (for prototyping) and reeled (for high-volume automation) packaging, and a hand crimp tool can be ordered for low-volume work.

To meet the higher requirements of vibration, shock and acceleration for industrial products, the contact style utilises three contact surfaces touching the mating male contact. Added security is optionally provided with a unique and simple connector locking mechanism fitted to the female housing, which is engaged by pressing home a pin on either end of the connector.

FEATURES

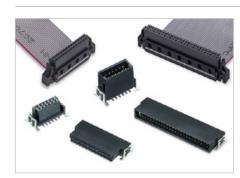
- 3A per signal contact (all electrically loaded;
 3.3A per individual contact) at 2mm pitch
 - Capable of signal and low power within a compact design, saving PCB real estate
- Innovative 3-finger stamped single-piece contact design
 - Supplied in bandolier/carrier strip format for easy use on automated crimping systems
- Polarised housings with shrouded contacts
 - > Prevents accidental damage and incorrect mating orientations for ease of assembly
- Expanding rubber locking fixing
- > Fast and secure connection between mated connectors, resistance to vibration

- From a manufacturer of avionics-grade connectors
 - > High quality manufacturing with modern production standards, EN9100 approval

APPLICATIONS

- Industrial
 - > Factory and mobile machinery, Control panels and sub-systems, Drives, Robotics and other automation
- Instrumentation
- Test equipment, Portable hand-held devices
- Site Control
 - Remote control devices, ground and machinery monitoring

Harwin's Archer Kontrol range of compact 1.27mm pitch connectors



Archer Kontrol durable 1.27mm pitch connectors offer increased reliability for industrial applications. The compact surface mount design offers a robust and flexible connection choice. Get the stacking height you need by selecting different combinations of male and female vertical connectors. Add horizontal connectors to achieve right angle or co-planar arrangements. IDC female double-ended cable assemblies give you cable-to-board flexibility. Fully shrouded to assist with blind mating and to resist lateral and twisting forces experienced when under vibration. Dual-beam contact offer 1.2A per contact and mated connectors can carry a data rate up to 3Gbits/s.

FEATURES

- 1.2A max. per contact and 3Gbits/s data rate
- Withstands vibration of 20G for 12 hours (10Hz to 2000Hz)
- Improved operating temperature range: -55°C to +125°C
- 500 mating cycles durability
- Design flexibility with different height options
- Provided on tape and reel for automated placement
- Surface mount design with hold-down solder tabs for strain relief
- Fully shrouded and polarised with location pegs

 Ready-made female cable assemblies in 150mm and 300mm lengths

APPLICATIONS

- · Industrial equipment
 - Factory equipment, production line controls, drive units for large scale installations
- · Handheld equipment
 - > IoT markets, portable monitoring equipment, data collection
- Transport
 - Trackside and train equipment, large vehicle control systems, roadside monitoring

EMC shield cans and clips



EMC shield can clips simplify the process of shielding sensitive board level components from RFI and EMI. This alternative to traditional PC tail cans and faraday cages saves production time and expense while increasing reliability. Shield clips are ready for automated placement and secured during the SMT phase of production. Shield cans are then pushed into the clips over the sensitive component or circuit in a secondary operation. Removing the need for hand soldering which saves time and production expense. The risk of creating thermal damage and grounding plane interference are also eliminated. Cans are removable providing easy access to the component for cleaning or rework. EMC clips are available in a variety of shapes and sizes to work with custom cans or Harwin's standard off the shelf cans.

FEATURES

- Provided on tape and reel for automated placement
- Decrease production time and costs
- Eliminate secondary soldering
- Remove risk of creating heat damage and hot spots
- Cleaning and rework made easy
- Wide variety of clip configurations and sizes
- Simple 5-sided nickel silver can design
- Shield can development kit available for custom can creation

Shield cans

Product	Length x width	Height	Thickness	Compatible SMT shield clips	Tape and reel quantity
S01-30200500	30mm x 20mm	5mm	0.30mm	S1711-46R, S2711-46R, S0971-46R, S0921-46R	Loose
S01-30300500	30mm x 30mm	5mm	0.30mm	S1711-46R, S2711-46R, S0971-46R, S0921-46R	Loose
S01-50250500	50mm x 25mm	5mm	0.30mm	\$1711-46R, \$2711-46R, \$0971-46R, \$0921-46R	Loose
S02-20150300 S02-20150300R	20mm x 15mm	3mm	0.20mm	\$1711-46R, \$2711-46R, \$0971-46R, \$1721-46R, \$0951-46R, \$0961-46R, \$0991-46R, \$1001-46R, \$0911-46R, \$0981-46R	Loose 900
S02-25200300	25mm x 20mm	3mm	0.20mm	\$1711-46R, \$2711-46R, \$0971-46R, \$1721-46R, \$0951-46R, \$0961-46R, \$0991-46R, \$1001-46R, \$0911-46R, \$0981-46R	Loose
S02-30200250	30mm x 20mm	2.5mm	0.20mm	\$1711-46R, \$2711-46R, \$0971-46R, \$1721-46R, \$0951-46R, \$0961-46R, \$0991-46R, \$1001-46R, \$0911-46R, \$0981-46R	Loose
S03-10100300R	10mm x 10mm	3mm	0.15mm	S1721-46R, S0941-46R, S0961-46R, S1001-46R, S0911-46R	900
S03-15100300R	15mm x 10mm	3mm	0.15mm	\$1721-46R, \$0941-46R, \$0961-46R, \$1001-46R, \$0911-46R	900
S03-3010300R	30mm x 10mm	3mm	0.15mm	S1721-46R, S0941-46R, S0961-46R, S1001-46R, S0911-46R	900

Shield clips

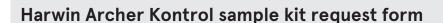
Product	Shield thickness	Height	Base material	Tape and reel quantity	Special feature
S1411-46R	0.70mm to 1mm	3.65mm	Beryllium copper	1,900	-
S1711-46R	0.17mm to 0.30mm	3.55mm	Beryllium copper	1,900	-
S2711-46R	0.17mm to 0.30mm	3.55mm	Cupro-nickel	1,900	-
S0971-46R	0.20mm to 0.30mm	2mm	Stainless steel	5,000	Higher force
S1721-46R	0.13mm to 0.23mm	2.23mm	Beryllium copper	5,000	-
S0941-46R	0.135mm to 0.16mm	1mm	Stainless steel	10,000	-
S0951-46R	0.20mm	1.28mm	Stainless steel	10,000	-
S0961-46R	0.15mm to 0.20mm	1.28mm	Stainless steel	10,000	Higher force
S0991-46R	0.20mm to 0.25mm	1.28mm	Stainless steel	15,000	Higher force
S1001-46R	0.15mm to 0.20mm	0.80mm	Stainless steel	20,000	Higher force, very low profile
S0911-46R	0.15mm to 0.20mm	2mm	Beryllium copper	6,500	Ultra-compact
S0981-46R	0.20mm to 0.25mm	1.30mm	Stainless steel	6,000	Higher force, corner style
S0921-46R	0.30mm to 0.40mm	5.45mm	Cupro-nickel	600	Corner style with shield

ARTICLE - Specifying rugged connectors for IIoT applications



Harwin's Wendy Preston discusses the key environmental factors that connectors have to cope with in an Industrial IoT context.

READ ARTICLE





Complete the form below to request a Harwin Archer Kontrol sample kit*. If you need advice or design support, get in touch with our technical specialists in your local language.

The kit includes 2 horizontal SMT and 2 vertical SMT, 1.27mm pitch industrial connectors:

- M55-7101642R: 8x8 male DIL horizontal SMT connector
- M55-7001242R: 6x6 male DIL vertical SMT connector
- M55-6001242R: 6x6 female DIL vertical SMT connector
- M55-6101642R: 8x8 female DIL horizontal SMT connector

REQUEST SAMPLE KIT

Engineering Services - Ask an expert



Have a question? Our regional technical specialists are on hand to help

GET IN TOUCH



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