



Shielding for High-Reliability Connectors





<u>Datamate</u> is the field-proven high-reliability range of choice for many industries, designed with aerospace, military and other "high-end" applications in mind and proven in many years of successful service. It is successfully and internationally utilised in COTS programs. To assist in these fields, Harwin has included a Metal Backshell accessory option, designed to give 360 degree shielding when mated.





These Backshells have been tested in general accordance with MIL-STD-1377.

The results showed a 30dBs of RF attenuation between 10kHz and 400MHz.



Backshells for Wire and Cable



These Metal Backshell accessories fit a wide range of Datamate J-Tek and Mix-Tek Connectors. The Backshells are sold separate to the connectors. For female backshells, the required jackscrews and circlips are provided as part of the backshell kit.



Single piece Aluminium construction



The backshells are made in one piece of aluminium, with a nickel coating for corrosion protection.

At the rear of the female backshells, the exit has an extended collar with a raised lip. Braided outer sheath can be assembled, providing a consistent shield both over the connector and along the cables. A Band-It tie is recommended for use with these connectors, to assemble the braid to the collar. The lip then prevents the tightened Band-It tie from being pulled away.



Female Backshell Kit of Parts

Slotted jackscrew for M80-945 backshells







Female backshell kits are one of two part number series (see page xx for explanation of the xx in the part number):

- M80-945xx02 Backshell, 2 x slotted jackscrews and 4 x circlips (2 as spare).
- M80-946xx02 Backshell, 2 x Hex socket jackscrews and 4 x circlips (2 as spare).

Band-It ties are sold separately, under part number M80-9470000 (206.8mm / 8.1") or M80-9480000 (362mm / 14.3").



Easy Assembly Process with Braid

- Feed cabling through metal braid
- Feed cabling through backshell
- Terminate the cables to the contacts
- Insert the contacts into the housing
- Slide backshell onto housing, insert Jackscrews and secure with circlips
- Secure braid to backshell with Band-It tie



For detailed instructions, please see <u>Instruction Sheet IS-42</u>.



Tooling Requirements



Tie Dex II A30199 Micro Band tool

(not supplied by Harwin)



The <u>E-clip/Circlip tool</u> is required for the female backshell kit, to assemble the jackscrews correctly.

The Band-It Tool is recommended to help assemble the Band-It tie over the female backshell collar, when braid is being used.



Male Backshell - PCB and Panel Mount



Male backshells are single items (see page 11 for explanation of the xx in the part number):

• <u>M80-906xx02</u> – Backshell only.

The backshell can be used either with a PCB mounted male vertical connector, with board-mount jackscrews (e.g. M80-511 series), or as a panel mount shell on a male cable connector, again with jackscrews (e.g. M80-5C1xx05M3 series)



Fully shielded mating configuration

Backshell fixed to panel using board mount fixings





Cables shielded using conductive metal braid sleeve



When mating the male as a panel mount, with the female cable connector (complete with conductive metal braid), complete transmission line shielding is achieved. This configuration is recommended for I/O applications.



Flexibility of compatible Datamate connectors

XX: Number of <mark>Signal</mark> Contacts (J-Tek)	Number of Special Contacts (Mix-Tek)	
08	2	
10	n/a	
12	3	
14	n/a	
16	4	
18	n/a	
20	5	

XX: Number of <mark>Signal</mark> Contacts (J-Tek)	Number of Special Contacts (Mix-Tek)
22	n/a
24	6
26	n/a
28	7

More sizes available – see next page



The XX in the Backshell part number is equal to the number of signal contacts that can be accommodated. When a Mix-Tek is specified, each Special contact is equivalent to 4 signal contacts. Hence, a 24 signal contact shell will accommodate 6 Special contacts. The table shows the total range of sizes available. Special contacts can be either Power (up to 20A) or Coax contacts – straight configuration. The shells are not recommended for use with the 40A High Power Contacts (M80-PF5).



Flexibility of compatible Datamate connectors

XX: Number of <mark>Signal</mark> Contacts (J-Tek)	Number of <mark>Special</mark> Contacts (Mix-Tek)	XX: Number of <mark>Signal</mark> Contacts (J-Tek)	Number of Special Contacts (Mix-Tek)
32	8	42	n/a
34	n/a	44	11
36	9	46	n/a
38	n/a	48	12
40	10	50	n/a



The XX in the Backshell part number is equal to the number of signal contacts that can be accommodated. When a Mix-Tek is specified, each Special contact is equivalent to 4 signal contacts. Hence, a 32 signal contact shell will accommodate 8 Special contacts. The table shows the total range of sizes available. Special contacts can be either Power (up to 20A) or Coax contacts – straight configuration. The shells are not recommended for use with the 40A High Power Contacts (M80-PF5).



Calculating Backshell Part Numbers for Mixed Layouts

Calculation for XX	Example: for M80-945 <mark>XX</mark> 02 to fit M80-4C1040500-03-328-00-000
Number of Signal Contacts	4
Number of Special Contacts, multiplied by 4	3 x 4 = 12
Add the two numbers together	4 + 12 = 16
Insert into part number	M80-945 16 02



The above calculation will assist in specifying XX in the Backshell part number for configurations that involve both signal contacts and special contact (power or coax). The connector used in this example can be found on the website at M80-4C1040500-03-328-00-000.



Full Cable Assembly Service available



If you would like Harwin to take the strain of manufacturing your shielded cable assemblies, our <u>Cable Assembly Service</u> is available to fulfil your requirements. Based in the USA, the facility offers small orders for low runs and prototyping, as well as full production volumes. All cables are 100% continuity tested, and can be supplied with full braiding, as well as backpotting or heatshrink application.



Full Cable Assembly Service available



Our team can offer advice on your custom cable assembly requirements, and any Harwin cable connection products. Contact us today for further assistance with your requirements.



Markets and Applications



Many applications and markets that already benefit from the Datamate range have a requirement for additional EMI/RFI/EMC Shielded cable assemblies, or mechanically protected cabling solutions.

Aerospace

• Drives & Controls

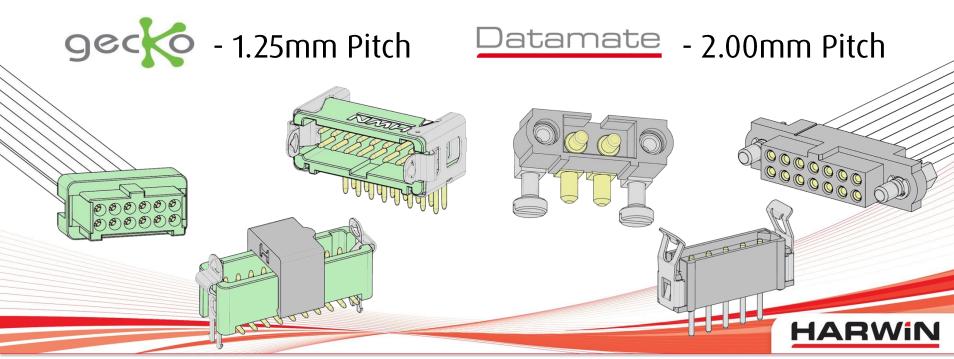
Communications

Robotics

Security



If you like this product, try...



- 2A per contact
- Locking latch system for strain relief
- Resists Vibration to 20G and Shock to 50G
- Temperature range -65 deg C to +150 deg C
- Vertical, Horizontal and Cable options

- Up to 10A per contact
- Jackscrew fixing system for strain relief
- Resists Vibration to 10G and Shock to 100G
- Temperature range -65 deg C to +175 deg C
- Vertical and Cable options



Get Help from a Harwin Expert

Our experts are specialists in their field with many years of experience in their respective roles and industries.

Find an expert that can help you with your enquiry.



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CAD Models and Evaluation Samples also available at www.harwin.com

